

# ROTOVAC 360 MOTOR/GEARBOX REMOVAL GUIDE

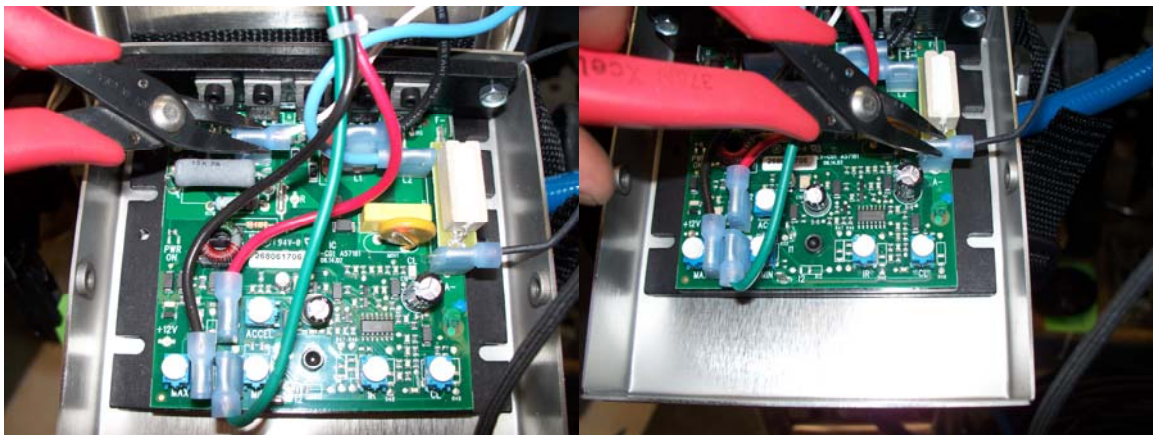
Tools Required: 5/16" Nut Driver or Socket Wrench, Needle Nose Pliers, Flat Head Screwdriver

## 360 GEARBOX REMOVAL

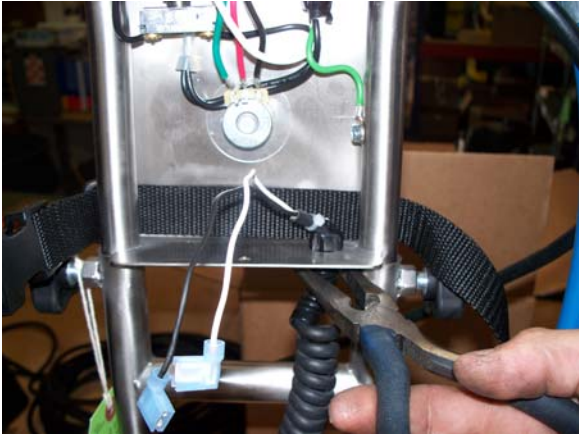
- 1) Ensure machine is disconnected from any power source.
- 2) Remove the cleaning head and shroud.
- 3) Use 5/16" Nut Driver to remove Control Cover Screws located at the top of machine, above and below adjustment dial. Open Control Cover to reveal Circuit Board.



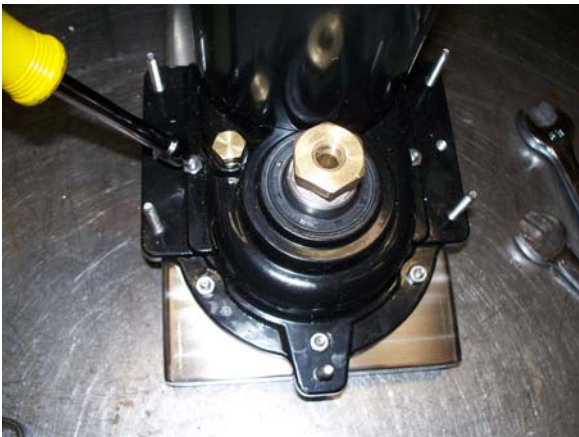
- 4) Use Needle Nose Pliers to remove White motor wire from post labeled A+, and Black motor wire from post labeled A-.



- 5) Use Needle Nose Pliers to compress and remove the strain relief located at bottom of control box. Remove motor wires from control box.



- 6) Use 5/16" Nut Driver to remove the five nuts fastening the motor gearbox to the vacuum chamber.



- 7) Use Flat Head Screwdriver to pry gearbox off of vacuum chamber, as they are joined together with silicone. Note: Be careful not to break or damage the threads on the five mounting bolts when removing gearbox from vacuum chamber.

