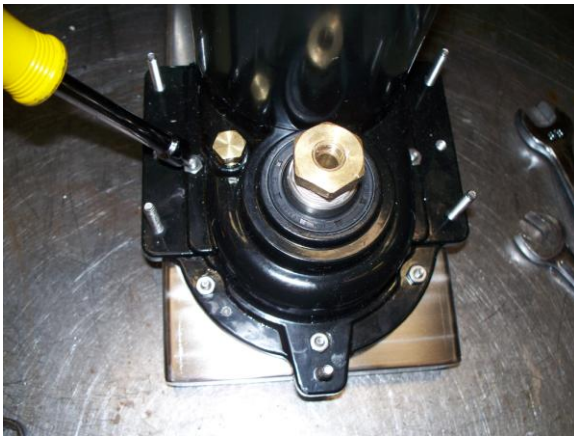


ROTOVAC 360 MOTOR/GEARBOX INSTALLATION GUIDE

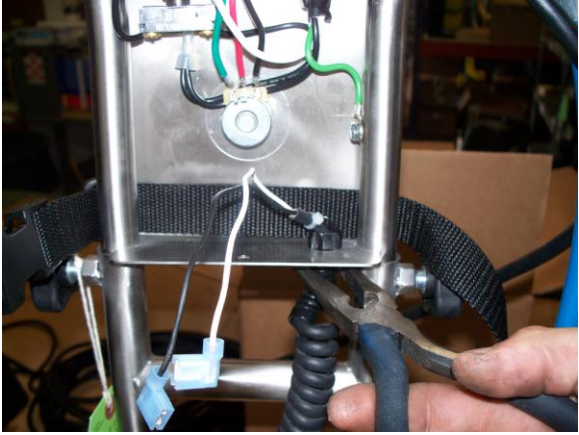
- 1) Place silicone caulking onto top of vacuum chamber, about one half inch around mounting hole.



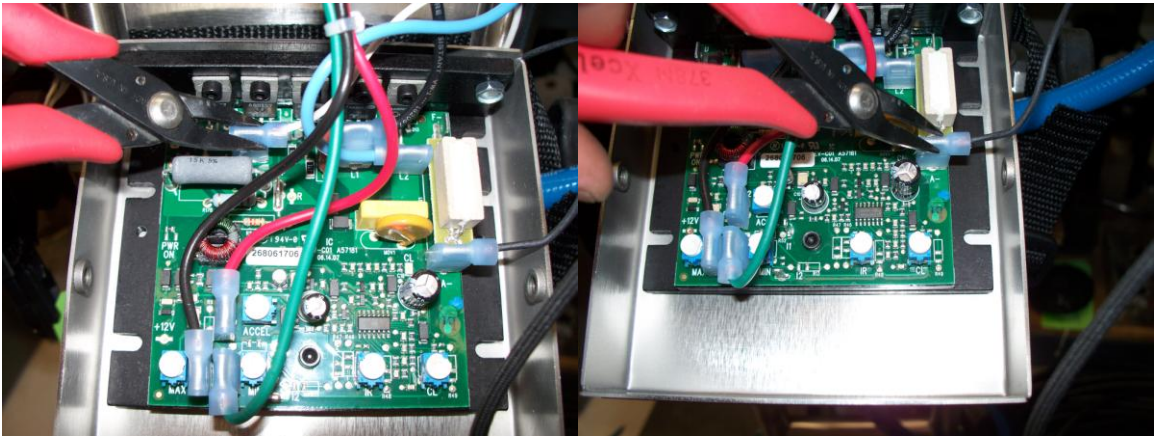
- 2) Place gearbox onto vacuum chamber and install 5/16" nuts until finger tight, then tighten back to front until gearbox is flush with vacuum chamber. **** IMPORTANT – DO NOT OVER-TIGHTEN 5/16" NUT TO THE MOUNTING SCREWS, AS THEY MAY SHEAR OFF ****



- 3) Run motor wire leads thru bottom of control box and use needle nose pliers to compress and re-secure strain relief.



- 4) Use needle nose pliers to fasten White motor wire to post A+, and Black motor wire to post A-.



- 5) Use 5/16" nut driver to install control cover plate to control box.

